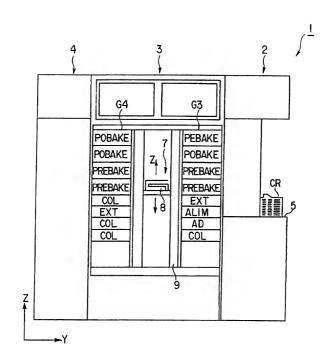


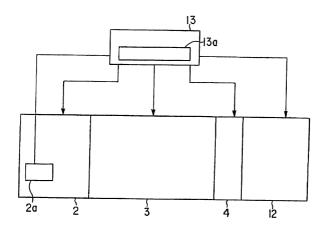
F I G. 2



F I G. 3

			
G1	G2	G3	G4
DEV1	DEV2	POBAKE1	PEBAKE
COT1	COT2	POBAKE2	POBAKES
		PREBAKE1	PREBAKES
		PREBAKE2	PREBAKE4
EXP		COL1	EXT
		EXT	ALIM
		COL1	AD
		COL2	COL4
·		COL3	

F1G. 4



F1G. 5

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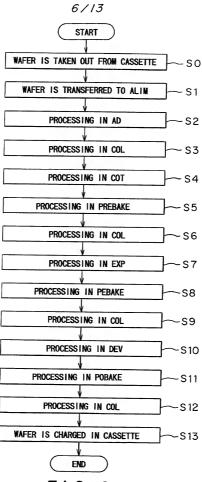


FIG. 6

STEP	PROCESSING UNITS
S1	ALIM
S2	AD
S3	COL
54	СОТ
S5	PREBAKE
S6	COL
S7	EXP
88	PEBAKE
S9	COL
S10	DEV
S11	POBAKE
S12	COL

FIG. 7

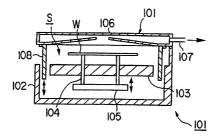


FIG. 8A

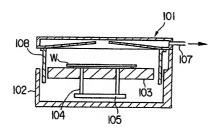
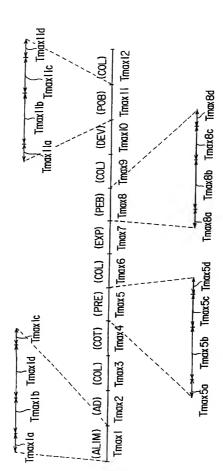


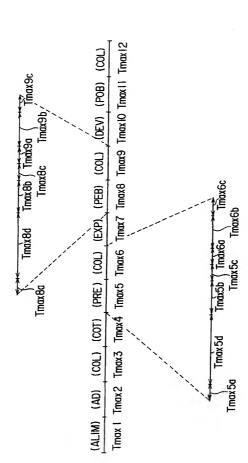
FIG. 8B

(700)	t 12
(POB)	=
(DEV)	유
(JØ)	64
(PEB)	18
(EXP)	17
(COL)	16
(PRE)	15
(COT)	14
(COL.)	13
(AD)	12
(ALIM)	-

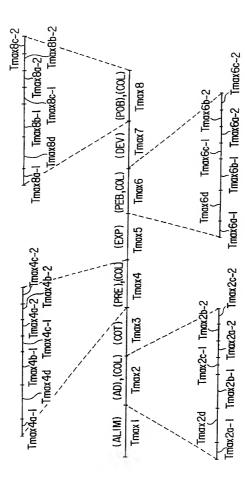
F | G. 9



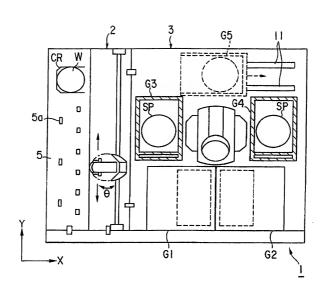
F16.10



F | G. |



F16.12



F I G. 13